Blown film extrusion line for PE

By AB TECH S.R.L.S.- ITALY





	Reference	**E24**
1.01	**Brand**	**MACCHI**
1.02	**Model**	**COEX FLEX 3.3**
1.03	**Type**	**3 layers co-extrusion blown film line**
1.04	**Year**	2012
1.05	**Product structure**	3 layers: A - B - C
1.06	**Raw materials**	LLDPE – LDPE - HDPE
1.07	**Max working width**	2400 mm
1.08	**Max useful width**	2350 mm – In rewinding
1.09	**Max output**	800 kg/h
1.10	**Extruder A**	Screw diameter: 65 mm (30 D); gravimetric dosing unit PIOVAN/DOTECO
1.11	**Extruder B**	Screw diameter: 80 mm (30 D); gravimetric dosing unit PIOVAN/DOTECO
1.12	**Extruder C**	Screw diameter: 65 mm (30 D); gravimetric dosing unit PIOVAN/DOTECO
1.13	**Extrusion die**	Circular die model TE5303-IBC-350/500 with IBC and dual flow air ring carbon fibre Diameter 350 mm. Gap 1,8 mm
1.14	**Bubble cage and take off unit**	Rotating adjustable gusseting and oscillating frame
1.15	**Thickness control system**	KDESIGN with automatic thickness adjustment
1.16	**Web-guiding system**	E&L
1.17	**Corona treater**	MARTIGNONI, before the double rewinder
1.18	**Type of rewinder**	Automatic, double, back to back
1.19	**Max reels diameter**	800 mm. No. 8 expandable shafts included
1.20	**Additional accessories**	Motorised system for forming side bellows in the plastic film tube
1.21	**Further information**	Tower included. Machine immediately available

AB TECH S.R.L.S.
Headquarters: Località Quarto Inferiore, 284 E - 14100 Asti (AT) - Italy
Mobile +39 337 254471 (also WhatsApp and Viber)
Email: pier.sordo@abtechitaly.it